

## **Understanding Medicare: The Basics**

## Resources

Compiled by Ben Hudson, Training Director, SHIP

Enrollment into Medicare, Social Security Benefits Social Security Administration 1-800-772-1213 https://www.ssa.gov/

General Medicare information, Medicare Advantage and Part D plan Comparisons <u>https://www.medicare.gov/</u>

Specific Medicare Account Questions and Requests for Special Enrollment Periods 1-800-Medicare (1-800-633-4227)

General Medicare Questions, Enrollment Assistance, Claims Issues, Appeals State Health Insurance Assistance Program (SHIP) 1-800-452-4800 311 W Washington St., Indianapolis, IN 46204 https://www.in.gov/ship/

Medicare Supplement Comparisons Online (free and anonymous) https://www.insurancetoolsportal.com/

Medicaid Assistance Indiana Family and Social Services Administration (FSSA) 1-800-403-0864 <u>https://www.in.gov/fssa/</u>



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